
LBMK RAGLAN JUMPER

Flat (Bottom-Up) Hip length Straight Pullover with Folded Band Raglan shoulder with Full length Moderate Taper sleeves with Folded Band High Round front neck and Flat back neck with Double Band collar

GAUGE DATA: Gauge (Stocking stitch over 4 in = 10 cm): 30.0 sts by 42.0 rows. T7

Sizes based on body measurements [chest] - ctrl/click to find pattern

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Size: Standard Baby 10 lbs.

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 20.8	Top Neck Opening: 4.0	Front Neck Width: 2.4	Sleeve Top: 6.3	Front Neck Depth: 1.0 Hem Width: 20.8	Sleeve Bottom: 5.1	Sleeve Length: 6.0	Body Length: 11.5	Hem Length: 0.9 Collar Length: 1.4	Hem Length: 1.4
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Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 80 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 70 rows. COR.
3. Armhole shaping. Cast off 4 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 4 times, then dec 1 st at armhole end(s) of every 2nd row 15 times.
5. Total 114 rows with 34 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 102 rows total, with 46 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 18 sts to WY. 14 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 6 times, until 4 sts remain.
6. Work 6 rows even at neckline, continuing shaping at armhole. Total 114 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 40 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 12 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 9th row 5 times to 50 sts (45 rows total).
4. Work even to total 54 rows. COR.
5. Shape cap. Cast off 4 sts at beg of next two rows (42 sts rem). Dec 1 st at each end of every 3rd row 4 times, then dec 1 st at each end of every 2nd row 15 times. Total 98 rows. COR. Cast off remaining 4 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 72 needles to HP. With wrong side of work facing, rehang 30 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 2 sts from left sleeve, 10 sts from left front neck edge, 18 sts from front neck holder, 10 sts from right front neck edge, and 2 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 18 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.
Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.
3. Darn/weave/sew in all loose ends.

Size: Standard Baby 18 lbs.

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 21.8	Top Neck			Neck Depth:	Sleeve		Body	Hem Length:	Hem
Armhole:	Opening:	Front Neck	Sleeve Top:	1.1	Bottom: 5.7	Sleeve	Length: 12.4	0.9 Collar	Length: 1.4
8.8	4.0	Width: 2.4	6.8 Front	Hem		Length: 6.5		Length: 1.4	
				Width: 21.8					

Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 84 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 76 rows. COR.
3. Armhole shaping. Cast off 4 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 4 times, then dec 1 st at armhole end(s) of every 2nd row 17 times.
5. Total 124 rows with 34 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 112 rows total, with 46 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 18 sts to WY. 14 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 6 times, until 4 sts remain.
6. Work 6 rows even at neckline, continuing shaping at armhole. Total 124 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 44 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 12 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 10th row 5 times to 54 sts (50 rows total).
4. Work even to total 60 rows. COR.
5. Shape cap. Cast off 4 sts at beg of next two rows (46 sts rem). Dec 1 st at each end of every 3rd row 4 times, then dec 1 st at each end of every 2nd row 17 times. Total 108 rows. COR. Cast off remaining 4 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 74 needles to HP. With wrong side of work facing, rehang 30 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 2 sts from left sleeve, 11 sts from left front neck edge, 18 sts from front neck holder, 11 sts from right front neck edge, and 2 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 18 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.
Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.
3. Darn/weave/sew in all loose ends.

Size: Standard Baby 24 lbs.

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 23.8	Top Neck Opening: 4.2	Fr Neck Width: 2.5	Sleeve Top: 7.3	Front hem width: 23.8	Sleeve Bottom: 6.3	Sleeve Length: 7.0	Body len: 13.5 Hem Length:	0.9 Collar Length: 1.4	Hem Length: 1.4
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Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 92 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 86 rows. COR.
3. Armhole shaping. Cast off 4 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 24 times.
5. Total 136 rows with 36 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 124 rows total, with 48 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 18 sts to WY. 15 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 7 times, until 4 sts remain.
6. Work 5 rows even at neckline, continuing shaping at armhole. Total 136 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 50 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 12 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 16th row once, then every 17th row twice to 56 sts (50 rows total).
4. Work even to total 66 rows. COR.
5. Shape cap. Cast off 4 sts at beg of next two rows (48 sts rem). Dec 1 st at each end of every 3rd row 4 times, then dec 1 st at each end of every 2nd row 18 times. Total 116 rows. COR. Cast off remaining 4 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 76 needles to HP. With wrong side of work facing, rehang 32 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 2 sts from left sleeve, 11 sts from left front neck edge, 18 sts from front neck holder, 11 sts from right front neck edge, and 2 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 18 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.

Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.

3. Darn/weave/sew in all loose ends.

Size: Standard Child 20

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest:	Top Neck	Front Neck	Sleeve	Hem	Sleeve	Sleeve	Body	Hem	Length:
23.8	Opening:	Width:	Top: 7.8	Width:	Bottom:	Length:	Length:	Length:	1.5
Armhole:	4.6	2.8	Front Neck	23.8	6.3	8.0	14.9	1.1	Hem
10.3			Depth:					Collar	Length:
			1.2						1.6

Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 92 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 22 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 94 rows. COR.
3. Armhole shaping. Cast off 4 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 8 times, then dec 1 st at armhole end(s) of every 2nd row 15 times.
5. Total 150 rows with 38 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 136 rows total, with 52 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 20 sts to WY. 16 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 7 times, until 5 sts remain.
6. Work 7 rows even at neckline, continuing shaping at armhole. Total 150 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 50 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 14 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 12th row 3 times, then every 13th row twice to 60 sts (62 rows total).
4. Work even to total 74 rows. COR.
5. Shape cap. Cast off 4 sts at beg of next two rows (52 sts rem). Dec 1 st at each end of every 3rd row 6 times, then dec 1 st at each end of every 2nd row 18 times. Total 130 rows. COR. Cast off remaining 4 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 82 needles to HP. With wrong side of work facing, rehang 34 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 2 sts from left sleeve, 12 sts from left front neck edge, 20 sts from front neck holder, 12 sts from right front neck edge, and 2 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 18 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.

Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.

3. Darn/weave/sew in all loose ends.

Size: Standard Child 22

Chest: 25.8	Top Neck Opening: 4.8	Front Neck Width: 2.9	Sleeve Top: 8.3 Front Neck Depth: 1.3	Hem Width: 25.8 Sleeve	Bottom: 6.6 Sleeve Length: 8.5	Body Length: 16.2 Hem Length: 1.1	Collar Length: 1.5 Hem Length: 1.6
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Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 98 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 22 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 104 rows. COR.
3. Armhole shaping. Cast off 4 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 6 times, then dec 1 st at armhole end(s) of every 2nd row 19 times.
5. Total 162 rows with 40 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 148 rows total, with 54 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 22 sts to WY. 16 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 7 times, until 5 sts remain.
6. Work 7 rows even at neckline, continuing shaping at armhole. Total 162 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 52 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 14 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 11th row 5 times, then every 12th row once to 64 sts (67 rows total).
4. Work even to total 78 rows. COR.
5. Shape cap. Cast off 4 sts at beg of next two rows (56 sts rem). Dec 1 st at each end of every 3rd row 4 times, then dec 1 st at each end of every 2nd row 22 times. Total 136 rows. COR. Cast off remaining 4 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 86 needles to HP. With wrong side of work facing, rehang 36 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 2 sts from left sleeve, 12 sts from left front neck edge, 22 sts from front neck holder, 12 sts from right front neck edge, and 2 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 18 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.
Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.
3. Darn/weave/sew in all loose ends.

Size: Standard Child 24

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest:	Top Neck	Front		Hem		Body	Collar
27.9	Opening:	Neck		Width:	Sleeve	Length:	Length:
Armhole:	5.0	Width:	Front	27.9	Length:	18.5	1.5
11.9		3.0	Neck	Sleeve	10.5	Hem	Hem
		Sleeve	depth:	Bottom:		Length:	Length:
		Top: 8.9	1.4	7.0		1.1	1.6

Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 106 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 22 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 122 rows. COR.
3. Armhole shaping. Cast off 5 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 8 times, then dec 1 st at armhole end(s) of every 2nd row 19 times.
5. Total 186 rows with 42 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 170 rows total, with 58 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 22 sts to WY. 18 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 8 times, until 5 sts remain.
6. Work 8 rows even at neckline, continuing shaping at armhole. Total 186 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 54 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 14 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 12th row 3 times, then every 13th row 4 times to 68 sts (88 rows total).
4. Work even to total 100 rows. COR.
5. Shape cap. Cast off 5 sts at beg of next two rows (58 sts rem). Dec 1 st at each end of every 3rd row 8 times, then dec 1 st at each end of every 2nd row 19 times. Total 164 rows. COR. Cast off remaining 4 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 92 needles to HP. With wrong side of work facing, rehang 38 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 2 sts from left sleeve, 14 sts from left front neck edge, 22 sts from front neck holder, 14 sts from right front neck edge, and 2 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 18 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.

Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.

3. Darn/weave/sew in all loose ends.

Size: Standard Child 26

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest:	Top Neck	Front	Front	Hem		Body	Collar
30.0	Opening:	Neck	Neck	Width:	Sleeve	Length:	Length:
Armhole:	5.1	Width:	Depth:	30.0	Length:	20.2	1.5
13.0		3.1	1.5	Sleeve	12.0	Hem	Hem
		Sleeve		Bottom:		Length:	Length:
		Top: 9.5		7.3		1.4	1.8

Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 114 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 134 rows. COR.
3. Armhole shaping. Cast off 5 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 6 times, then dec 1 st at armhole end(s) of every 2nd row 25 times.
5. Total 204 rows with 42 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 188 rows total, with 58 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 24 sts to WY. 17 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 7 times, until 6 sts remain.
6. Work 9 rows even at neckline, continuing shaping at armhole. Total 204 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 56 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 11th row 7 times, then every 12th row twice to 74 sts (101 rows total).
4. Work even to total 112 rows. COR.
5. Shape cap. Cast off 5 sts at beg of next two rows (64 sts rem). Dec 1 st at each end of every 3rd row 8 times, then dec 1 st at each end of every 2nd row 22 times. Total 182 rows. COR. Cast off remaining 4 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 94 needles to HP. With wrong side of work facing, rehang 38 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 2 sts from left sleeve, 14 sts from left front neck edge, 24 sts from front neck holder, 14 sts from right front neck edge, and 2 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 18 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.

Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.

3. Darn/weave/sew in all loose ends.

Size: Standard Child 28

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 32.1	Front Neck Width: 3.1	Front Neck Depth: 1.6	Sleeve Length: 13.5	Hem Length: 1.4
Armhole: 14.1		Hem Width: 32.1	Body Length: 21.6	Collar Length: 1.5
Top Neck Opening: 5.2	Sleeve Top: 10.1	Sleeve Bottom: 7.6		Hem Length: 1.8

Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 122 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 142 rows. COR.
3. Armhole shaping. Cast off 6 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 6 times, then dec 1 st at armhole end(s) of every 2nd row 28 times.
5. Total 218 rows with 42 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 200 rows total, with 60 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 24 sts to WY. 18 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 7 times, until 7 sts remain.
6. Work 11 rows even at neckline, continuing shaping at armhole. Total 218 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 58 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 11th row 3 times, then every 12th row 7 times to 78 sts (117 rows total).
4. Work even to total 128 rows. COR.
5. Shape cap. Cast off 6 sts at beg of next two rows (66 sts rem). Dec 1 st at each end of every 3rd row 14 times, then dec 1 st at each end of every 2nd row 16 times. Total 204 rows. COR. Cast off remaining 6 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 100 needles to HP. With wrong side of work facing, rehang 38 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 4 sts from left sleeve, 15 sts from left front neck edge, 24 sts from front neck holder, 15 sts from right front neck edge, and 4 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 18 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.
Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.
3. Darn/weave/sew in all loose ends.

Size: Standard Child 30

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest:	Front Neck	Front Neck	Sleeve Bottom:	Body	Hem
34.2	Depth: 1.7	Depth: 1.7	8.0	Length: 23.2	Length: 1.8
Armhole: 15.2	Width: 3.2	Hem		Hem Length:	
Top Neck	Sleeve Top:	Width: 34.2	Sleeve Length:	1.4 Collar	
Opening: 5.3	10.7		15.0	Length: 1.5	

Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 130 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 156 rows. COR.
3. Armhole shaping. Cast off 6 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 4 times, then dec 1 st at armhole end(s) of every 2nd row 33 times.
5. Total 236 rows with 44 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 218 rows total, with 62 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 24 sts to WY. 19 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 8 times, until 6 sts remain.
6. Work 10 rows even at neckline, continuing shaping at armhole. Total 236 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 62 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 13th row 9 times, then every 14th row once to 82 sts (131 rows total).
4. Work even to total 144 rows. COR.
5. Shape cap. Cast off 6 sts at beg of next two rows (70 sts rem). Dec 1 st at each end of every 3rd row 14 times, then dec 1 st at each end of every 2nd row 18 times. Total 224 rows. COR. Cast off remaining 6 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 104 needles to HP. With wrong side of work facing, rehang 40 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 4 sts from left sleeve, 16 sts from left front neck edge, 24 sts from front neck holder, 16 sts from right front neck edge, and 4 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 18 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.

Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.

3. Darn/weave/sew in all loose ends.

Size: Standard Child 32

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 36.2	Front Neck Width: 3.2	Front Neck Depth: 1.8	Sleeve Bottom: 8.3	Body Length: 25.0	Hem Length: 2.3
Armhole: 16.2		Hem		Hem Length: 1.8	Collar
Top Neck Opening: 5.4	Sleeve Top: 11.2	Width: 36.2	Sleeve Length: 16.0	Length: 2.0	

Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 138 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 166 rows. COR.
3. Armhole shaping. Cast off 7 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 4 times, then dec 1 st at armhole end(s) of every 2nd row 36 times.
5. Total 252 rows with 44 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 232 rows total, with 64 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 24 sts to WY. 20 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 8 times, until 7 sts remain.
6. Work 12 rows even at neckline, continuing shaping at armhole. Total 252 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 64 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 12th row 5 times, then every 13th row 6 times to 86 sts (138 rows total).
4. Work even to total 150 rows. COR.
5. Shape cap. Cast off 7 sts at beg of next two rows (72 sts rem). Dec 1 st at each end of every 3rd row 18 times, then dec 1 st at each end of every 2nd row 15 times. Total 236 rows. COR. Cast off remaining 6 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 106 needles to HP. With wrong side of work facing, rehang 40 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 4 sts from left sleeve, 17 sts from left front neck edge, 24 sts from front neck holder, 17 sts from right front neck edge, and 4 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.
Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.
3. Darn/weave/sew in all loose ends.

Size: Standard Woman 32

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest:	Opening:	12.1	Sleeve	Body	Length:
36.7	6.0	Front Neck	Bottom:	Length:	2.0
Armhole:	Front Neck	Depth:	7.7	26.3	Hem
16.6 Top	Width: 1.0	8.3	Sleeve	Hem	Length:
Neck	Sleeve Top:	Width: Hem	Length:	Length:	2.3
		36.7	16.5	1.8	
				Collar	

BACK:

1. Cast on 140 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 178 rows. COR.
3. Armhole shaping. Cast off 7 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 10 times, then dec 1 st at armhole end(s) of every 2nd row 28 times.
5. Total 266 rows with 50 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 8 sts. 59 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 6 times, then every 5th row 12 times.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 266 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 60 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 9th row 13 times, then every 10th row 3 times to 92 sts (147 rows total).
4. Work even to total 156 rows. COR.
5. Shape cap. Cast off 7 sts at beg of next two rows (78 sts rem). Dec 1 st at each end of every 3rd row 14 times, then dec 1 st at each end of every 2nd row 22 times. Total 244 rows. COR. Cast off remaining 6 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 92 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 65 sts from right front neck edge, 4 sts from right sleeve and 23 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 34

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 38.3	Front Neck Width: 1.0	Front Neck Depth: 8.5	Sleeve Bottom: 7.9	Body Length: 26.7	Length: 2.0
Armhole: 16.9 Top Neck Opening: 6.3	Sleeve Top: 12.6	Hem Width: 38.3	Sleeve Length: 16.6	Hem Length: 1.8 Collar	Hem Length: 2.3

BACK:

1. Cast on 146 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 180 rows. COR.
3. Armhole shaping. Cast off 7 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 8 times, then dec 1 st at armhole end(s) of every 2nd row 32 times.
5. Total 270 rows with 52 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 8 sts. 62 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 9 times, then every 5th row 10 times.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 270 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 62 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 8th row 5 times, then every 9th row 12 times to 96 sts (148 rows total).
4. Work even to total 156 rows. COR.
5. Shape cap. Cast off 7 sts at beg of next two rows (82 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 26 times. Total 246 rows. COR. Cast off remaining 6 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 94 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 66 sts from right front neck edge, 4 sts from right sleeve and 24 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 36

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 40.4	Front Neck Width: 1.0	Front Neck Depth: 8.7	Sleeve Bottom: 8.1	Body Length: 27.4	Length: 2.0
Armhole: 17.4 Top	Sleeve Top: 13.1	Hem Width: 40.4	Sleeve Length: 16.8	Hem Length: 1.8	Hem Length: 2.3
Neck Opening: 6.5				Collar	

BACK:

1. Cast on 154 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 184 rows. COR.
3. Armhole shaping. Cast off 8 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 4 times, then dec 1 st at armhole end(s) of every 2nd row 39 times.
5. Total 276 rows with 52 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 8 sts. 65 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 7 times, then every 5th row 12 times.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 276 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 62 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row once, then every 8th row 18 times to 100 sts (151 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 8 sts at beg of next two rows (84 sts rem). Dec 1 st at each end of every 3rd row 14 times, then dec 1 st at each end of every 2nd row 24 times. Total 250 rows. COR. Cast off remaining 8 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 98 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 68 sts from right front neck edge, 6 sts from right sleeve and 24 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 38

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 42.5	Front Neck Width: 1.0	Front Neck Depth: 9.0	Sleeve Bottom: 8.
Armhole: 18.0 Top	Sleeve Top: 13.8	Hem Width: 42.5	Hem Length: 2.5
Neck Opening: 6.8			

BACK:

1. Cast on 162 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 186 rows. COR.
3. Armhole shaping. Cast off 8 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 4 times, then dec 1 st at armhole end(s) of every 2nd row 41 times.
5. Total 282 rows with 56 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 8 sts. 69 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 13 times, then every 5th row 8 times.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 282 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 64 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row 17 times, then every 8th row 4 times to 106 sts (151 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 8 sts at beg of next two rows (90 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 29 times. Total 254 rows. COR. Cast off remaining 8 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 102 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 70 sts from right front neck edge, 6 sts from right sleeve and 26 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 40

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 43.6	Front Neck Width: 1.0	Hem Width: 43.6	Hem Length: 2.0
Armhole: 18.6	Sleeve Top: 14.3	Sleeve Bottom: 8.5	Collar Length: 2.0
Top Neck Opening: 7.0	Front Neck Depth: 9.3	Sleeve Length: 17.0	Hem Length: 2.5
		Body Length: 28.3	

BACK:

1. Cast on 166 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 188 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 4 times, then dec 1 st at armhole end(s) of every 2nd row 42 times.
5. Total 286 rows with 56 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 8 sts. 70 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 11 times, then every 5th row 10 times.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 286 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 66 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 6th row twice, then every 7th row 20 times to 110 sts (152 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (92 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 30 times. Total 256 rows. COR. Cast off remaining 8 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 105 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 73 sts from right front neck edge, 6 sts from right sleeve and 26 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 42

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 45.7	Front Neck Width: 1.0	Front Neck Depth: 9.6 Hem	Sleeve Length: 17.0	Collar Length: 2.0
Armhole: 19.1	Sleeve Top: 14.7	Width: 45.7	Body Length: 28.7	Hem Length: 2.5
Top Neck Opening: 7.3		Sleeve Bottom: 8.7	Length: 2.0	

BACK:

1. Cast on 174 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 188 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row twice, then dec 1 st at armhole end(s) of every 2nd row 47 times.
5. Total 290 rows with 58 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 8 sts. 74 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 12 times, then every 5th row 10 times.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 290 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 68 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 6th row twice, then every 7th row 20 times to 112 sts (152 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (94 sts rem). Dec 1 st at each end of every 3rd row 14 times, then dec 1 st at each end of every 2nd row 29 times. Total 260 rows. COR. Cast off remaining 8 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 108 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 75 sts from right front neck edge, 6 sts from right sleeve and 27 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 44

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 47.8	Front Neck Width: 1.0	Front Neck Depth: 9.7	Sleeve Length: 17.0	Hem Length: 2.0
Armhole: 19.4		Hem Width: 47.8 Sleeve Bottom: 8.9	Body Length: 29.1	Collar Length: 2.0
Top Neck Opening: 7.5	Sleeve Top: 15.1			Hem Length: 2.5

Note: Read ALL these instructions thoroughly BEFORE starting to knit. There may be sections where there are two shapings to work at the same time (such as necklines or waist shaping). The pattern may call for more needles than you have on your machine.

NOTE: At most, 182 needles are required to make this garment.

BACK:

1. Cast on 182 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 192 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 48 times, then dec 1 st at armhole end(s) of every row 4 times.
5. Total 294 rows with 60 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 8 sts. 78 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 17 times, then every 5th row 6 times.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 294 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 68 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 6th row 16 times, then every 7th row 8 times to 116 sts (152 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (98 sts rem). Dec 1 st at each end of every 3rd row 10 times, then dec 1 st at each end of every 2nd row 35 times. Total 260 rows. COR. Cast off remaining 8 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 110 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 76 sts from right front neck edge, 6 sts from right sleeve and 28 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 46

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 49.9		Front Neck Depth:		Hem Length: 2.3
Armhole: 19.7	Front Neck Width:	9.9	Sleeve Length: 17.2	Collar Length: 2.5
Top Neck Opening:	1.3	Hem Width:	Body Length:	Hem Length:
7.8		49.9 Sleeve	29.3	2.7
	Sleeve Top: 15.5	Bottom: 9.1		

BACK:

1. Cast on 190 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 190 rows. COR.
3. Armhole shaping. Cast off 10 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 48 times, then dec 1 st at armhole end(s) of every row 6 times.
5. Total 294 rows with 62 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 10 sts. 80 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 15 times, then every 5th row 8 times.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 294 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 70 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 6th row 16 times, then every 7th row 8 times to 118 sts (152 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 10 sts at beg of next two rows (98 sts rem). Dec 1 st at each end of every 3rd row 14 times, then dec 1 st at each end of every 2nd row 30 times. Total 262 rows. COR. Cast off remaining 10 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 115 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 78 sts from right front neck edge, 8 sts from right sleeve and 29 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 30 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 48

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 52.0	Front Neck Width: 1.3	Front Neck Depth: 10.0	Sleeve Length: 17.2	Hem Length: 2.3
Armhole: 20.0 Top		Hem Width: 52.0	Body Length: 29.6	Collar Length: 2.5
Neck Opening: 8.0	Sleeve Top: 15.9	Sleeve Bottom: 9.3		Hem Length: 2.7

BACK:

1. Cast on 198 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 192 rows. COR.
3. Armhole shaping. Cast off 10 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 47 times, then dec 1 st at armhole end(s) of every row 10 times.
5. Total 298 rows with 64 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 10 sts. 84 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 18 times, then every 5th row 6 times.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 298 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 72 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 6th row 23 times, then every 7th row twice to 122 sts (152 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 10 sts at beg of next two rows (102 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 34 times. Total 264 rows. COR. Cast off remaining 10 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 117 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 79 sts from right front neck edge, 8 sts from right sleeve and 30 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 30 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 50

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 54.1		Front Neck Depth:		Hem Length: 2.3
Armhole: 20.3	Front Neck Width:	10.1	Sleeve Length: 17.2	Collar Length: 2.5
Top Neck Opening:	1.3	Hem Width:	Body Length:	Hem Length:
8.2		54.1 Sleeve	29.6	2.7
	Sleeve Top: 16.6	Bottom: 9.5		

NOTE: At most, 204 needles are required to make this garment.

BACK:

1. Cast on 204 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 190 rows. COR.
3. Armhole shaping. Cast off 11 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 48 times, then dec 1 st at armhole end(s) of every row 10 times.
5. Total 298 rows with 66 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 10 sts. 86 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 21 times, then every 5th row 4 times.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 298 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 74 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 5th row 3 times, then every 6th row 23 times to 126 sts (153 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 11 sts at beg of next two rows (104 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 35 times. Total 266 rows. COR. Cast off remaining 10 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 119 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 80 sts from right front neck edge, 8 sts from right sleeve and 31 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 30 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 52

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 56.1		Front Neck Depth:		Sleeve Length: 17.2	Hem Length: 2.3
Armhole: 20.5	Front Neck Width:	10.3		Body Length:	Collar Length: 2.5
Top Neck Opening:	1.3	Hem Width:		29.7	Hem Length:
8.3	Sleeve Top: 17.1	56.1 Sleeve			2.7
		Bottom: 9.6			

NOTE: At most, 212 needles are required to make this garment.

BACK:

1. Cast on 212 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 190 rows. COR.
3. Armhole shaping. Cast off 11 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 44 times, then dec 1 st at armhole end(s) of every row 18 times.
5. Total 298 rows with 66 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back for 188 rows. COR.
3. Divide for neck. Cast off center 10 sts. 101 sts each side. Place LH needles in HP, to work right neck.
4. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 19 times, then every 5th row 6 times.
5. Armhole. (At row 190). Dec for armhole at right end, as for back. Complete neckline shaping.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 298 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 74 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 5th row 15 times, then every 6th row 13 times to 130 sts (153 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 11 sts at beg of next two rows (108 sts rem). Dec 1 st at each end of every 3rd row 8 times, then dec 1 st at each end of every 2nd row 41 times. Total 266 rows. COR. Cast off remaining 10 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 120 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 81 sts from right front neck edge, 8 sts from right sleeve and 31 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 30 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 54

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 58.2	Front Neck Width:	Front Neck Depth:	Sleeve Length: 17.2	Hem Length: 2.3
Armhole: 20.8	1.3	10.4	Body Length:	Collar Length: 2.5
Top Neck Opening: 8.5	Sleeve Top: 17.6	Hem Width: 58.2 Sleeve Bottom: 9.7	29.9	Hem Length: 2.7

NOTE: At most, 220 needles are required to make this garment.

BACK:

1. Cast on 220 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 190 rows. COR.
3. Armhole shaping. Cast off 12 sts at armhole edge. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 44 times, then dec 1 st at armhole end(s) of every row 20 times.
5. Total 300 rows with 68 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 10 sts. 93 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 24 times, then every 5th row twice.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 300 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 74 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 5th row 27 times, then every 6th row 3 times to 134 sts (153 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 12 sts at beg of next two rows (110 sts rem). Dec 1 st at each end of every 3rd row 10 times, then dec 1 st at each end of every 2nd row 39 times. Total 268 rows. COR. Cast off remaining 12 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 124 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 82 sts from right front neck edge, 10 sts from right sleeve and 32 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 30 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Woman 56

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 59.2		Front Neck Depth:		Hem Length: 2.3
Armhole: 21.2	Front Neck Width:	10.6	Sleeve Length: 17.2	Collar Length: 2.5
Top Neck Opening:	1.3	Hem Width:	Body Length:	Hem Length:
8.6	Sleeve Top: 18.2	59.2 Sleeve	29.9	2.7
		Bottom: 9.9		

NOTE: At most, 224 needles are required to make this garment.

BACK:

1. Cast on 224 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 188 rows. COR.
3. Armhole shaping. Cast off 12 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 44 times, then dec 1 st at armhole end(s) of every row 22 times.
5. Total 300 rows with 68 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. AT THE SAME TIME,
4. Divide for neck. Cast off center 10 sts. 95 sts each side. Place LH needles in HP, to work right neck.
5. Shape neck. Dec 1 st at neck edge of next row, then every 4th row 22 times, then every 5th row 4 times.
6. Work 3 rows even at neckline, continuing shaping at armhole. Total 300 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 76 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 4th row once, then every 5th row 30 times to 138 sts (154 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 12 sts at beg of next two rows (114 sts rem). Dec 1 st at each end of every 3rd row 8 times, then dec 1 st at each end of every 2nd row 43 times. Total 270 rows. COR. Cast off remaining 12 sts loosely.

SHOULDER SEAMS:

1. Sew sleeves to fronts and back, along raglan armhole seams.

V FRONT NECK DOUBLE BAND COLLAR:

--- Worked in 2 pieces.

1. Bring out 126 needles to HP. With wrong side of work facing, rehang (starting at bottom of front neck) 84 sts from right front neck edge, 10 sts from right sleeve and 32 sts from back neck edge to center (2 extra sts from holder should be incorporated into shoulder seam or doubled). Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 30 rows. Convert to 1x1 rib. Cast off loosely.
3. Work the left side the same way as the right, picking up the back neck sts first.
4. Finishing. Sew collar center back seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Man 32

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 35.5	Front Neck Width:	Front Neck Depth:	Sleeve Length: 17.8	Hem Length: 1.8
Armhole: 17.0	3.4	2.2	Body Length:	Collar Length: 2.0
Top Neck Opening:	Sleeve Top: 12.8	Hem Width:	27.6	Hem Length:
5.7		35.5 Sleeve Bottom: 8.5		2.3

Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 136 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 188 rows. COR.
3. Armhole shaping. Cast off 7 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 12 times, then dec 1 st at armhole end(s) of every 2nd row 26 times.
5. Total 278 rows with 46 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 254 rows total, with 70 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 26 sts to WY. 22 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 8 times, until 9 sts remain.
6. Work 16 rows even at neckline, continuing shaping at armhole. Total 278 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 66 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 9th row once, then every 10th row 15 times to 98 sts (159 rows total).
4. Work even to total 168 rows. COR.
5. Shape cap. Cast off 7 sts at beg of next two rows (84 sts rem). Dec 1 st at each end of every 3rd row 10 times, then dec 1 st at each end of every 2nd row 29 times. Total 258 rows. COR. Cast off remaining 6 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 116 needles to HP. With wrong side of work facing, rehang 42 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 4 sts from left sleeve, 20 sts from left front neck edge, 26 sts from front neck holder, 20 sts from right front neck edge, and 4 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.
Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.
3. Darn/weave/sew in all loose ends.

Size: Standard Man 34

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 37.6	Front Neck Width:	Front Neck Depth:	Sleeve Length: 18.0	Hem Length: 1.8
Armhole: 17.6	3.5	2.2	Body Length:	Collar Length: 2.0
Top Neck Opening:	Sleeve Top: 13.1	Hem Width:	28.1	Hem Length:
5.9		37.6 Sleeve		2.3
		Bottom: 8.8		

Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 142 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 190 rows. COR.
3. Armhole shaping. Cast off 7 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 12 times, then dec 1 st at armhole end(s) of every 2nd row 28 times.
5. Total 284 rows with 48 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 260 rows total, with 72 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 26 sts to WY. 23 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 9 times, until 9 sts remain.
6. Work 15 rows even at neckline, continuing shaping at armhole. Total 284 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 68 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 10th row 14 times, then every 11th row twice to 100 sts (162 rows total).
4. Work even to total 172 rows. COR.
5. Shape cap. Cast off 7 sts at beg of next two rows (86 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 28 times. Total 266 rows. COR. Cast off remaining 6 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 118 needles to HP. With wrong side of work facing, rehang 44 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 4 sts from left sleeve, 20 sts from left front neck edge, 26 sts from front neck holder, 20 sts from right front neck edge, and 4 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.

Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.

3. Darn/weave/sew in all loose ends.

Size: Standard Man 36

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 39.7		Front Neck Depth: 2.3		Sleeve Length: 18.3	Hem Length: 1.8
Armhole: 18.2	Front Neck Width: 3.7			Body Length: 28.5	Collar Length: 2.0
Top Neck Opening: 6.1	Sleeve Top: 13.7	Hem Width: 39.7	Sleeve Bottom: 9.2		Hem Length: 2.3

Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 150 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 192 rows. COR.
3. Armhole shaping. Cast off 8 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 10 times, then dec 1 st at armhole end(s) of every 2nd row 32 times.
5. Total 288 rows with 50 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 262 rows total, with 76 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 28 sts to WY. 24 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 9 times, until 10 sts remain.
6. Work 17 rows even at neckline, continuing shaping at armhole. Total 288 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 70 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 9th row 5 times, then every 10th row 12 times to 104 sts (165 rows total).
4. Work even to total 174 rows. COR.
5. Shape cap. Cast off 8 sts at beg of next two rows (88 sts rem). Dec 1 st at each end of every 3rd row 14 times, then dec 1 st at each end of every 2nd row 26 times. Total 270 rows. COR. Cast off remaining 8 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 128 needles to HP. With wrong side of work facing, rehang 46 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 6 sts from left sleeve, 21 sts from left front neck edge, 28 sts from front neck holder, 21 sts from right front neck edge, and 6 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.

Leave last 0.3 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.

3. Darn/weave/sew in all loose ends.

Size: Standard Man 38

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 41.9		Front Neck Depth:		Sleeve Length: 18.5	Hem Length: 2.0
Armhole: 18.9	Front Neck Width:	2.3		Collar Length: 2.0	
Top Neck Opening:	3.8	Hem Width:		Body Length:	Hem Length:
6.3		41.9 Sleeve		29.2	2.5
	Sleeve Top: 14.4	Bottom: 9.5			

BACK:

1. Cast on 160 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 194 rows. COR.
3. Armhole shaping. Cast off 8 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 6 times, then dec 1 st at armhole end(s) of every 2nd row 40 times.
5. Total 294 rows with 52 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 268 rows total, with 78 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 28 sts to WY. 25 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 10 times, until 9 sts remain.
6. Work 16 rows even at neckline, continuing shaping at armhole. Total 294 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 74 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 9th row 15 times, then every 10th row 3 times to 110 sts (165 rows total).
4. Work even to total 174 rows. COR.
5. Shape cap. Cast off 8 sts at beg of next two rows (94 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 31 times. Total 274 rows. COR. Cast off remaining 8 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 132 needles to HP. With wrong side of work facing, rehang 48 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 6 sts from left sleeve, 22 sts from left front neck edge, 28 sts from front neck holder, 22 sts from right front neck edge, and 6 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Man 40

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 44.0		Front Neck Depth:			Hem Length: 2.0
Armhole: 19.5	Front Neck Width:	2.4	Sleeve Length: 18.8	Collar Length: 2.0	
Top Neck Opening:	4.0	Hem Width:	Body Length:	Hem Length:	
6.6		44.0 Sleeve	29.9	2.5	
	Sleeve Top: 15.0	Bottom: 9.9			

BACK:

1. Cast on 168 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 198 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 6 times, then dec 1 st at armhole end(s) of every 2nd row 42 times.
5. Total 302 rows with 54 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 276 rows total, with 80 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 30 sts to WY. 25 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 10 times, until 9 sts remain.
6. Work 16 rows even at neckline, continuing shaping at armhole. Total 302 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 76 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 8th row once, then every 9th row 18 times to 114 sts (170 rows total).
4. Work even to total 178 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (96 sts rem). Dec 1 st at each end of every 3rd row 14 times, then dec 1 st at each end of every 2nd row 30 times. Total 282 rows. COR. Cast off remaining 8 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 138 needles to HP. With wrong side of work facing, rehang 50 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 6 sts from left sleeve, 23 sts from left front neck edge, 30 sts from front neck holder, 23 sts from right front neck edge, and 6 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Man 42

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 46.1		Front Neck Depth:		Sleeve Length: 19.0	Hem Length: 2.0
Armhole: 20.1	Front Neck Width:	2.5		Body Length:	Collar Length: 2.0
Top Neck Opening:	4.1	Hem Width:		30.5	Hem Length:
6.8		46.1 Sleeve			2.5
	Sleeve Top: 15.6	Bottom: 10.2			

BACK:

1. Cast on 174 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 202 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 3rd row 4 times, then dec 1 st at armhole end(s) of every 2nd row 46 times.
5. Total 308 rows with 56 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 280 rows total, with 84 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 30 sts to WY. 27 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 11 times, until 10 sts remain.
6. Work 17 rows even at neckline, continuing shaping at armhole. Total 308 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 78 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 8th row 17 times, then every 9th row 4 times to 120 sts (172 rows total).
4. Work even to total 180 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (102 sts rem). Dec 1 st at each end of every 3rd row 10 times, then dec 1 st at each end of every 2nd row 37 times. Total 286 rows. COR. Cast off remaining 8 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 140 needles to HP. With wrong side of work facing, rehang 52 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 6 sts from left sleeve, 23 sts from left front neck edge, 30 sts from front neck holder, 23 sts from right front neck edge, and 6 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Man 44

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 48.2		Front Neck Depth:		Sleeve Length: 19.3	Hem Length: 2.0
Armhole: 20.6	Front Neck Width:	2.5		Collar Length: 2.0	
Top Neck Opening:	4.2	Hem Width:		Body Length:	Hem Length:
7.0		48.2 Sleeve		30.9	2.5
	Sleeve Top: 16.1	Bottom: 10.6			

BACK:

1. Cast on 182 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 202 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 54 times.
5. Total 312 rows with 56 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 284 rows total, with 84 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 32 sts to WY. 26 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 10 times, until 10 sts remain.
6. Work 18 rows even at neckline, continuing shaping at armhole. Total 312 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 82 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 8th row 6 times, then every 9th row 14 times to 122 sts (174 rows total).
4. Work even to total 182 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (104 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 36 times. Total 292 rows. COR. Cast off remaining 8 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 142 needles to HP. With wrong side of work facing, rehang 52 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 6 sts from left sleeve, 23 sts from left front neck edge, 32 sts from front neck holder, 23 sts from right front neck edge, and 6 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 24 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Man 46

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 50.2		Front Neck Depth:		Sleeve Length: 19.5	Hem Length: 2.3
Armhole: 21.2	Front Neck Width:	2.6			Collar Length: 2.5
Top Neck Opening:	4.3	Hem Width:		Body Length:	Hem Length:
7.2		50.2 Sleeve		31.3	2.7
	Sleeve Top: 16.7	Bottom: 10.9			

BACK:

1. Cast on 190 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 204 rows. COR.
3. Armhole shaping. Cast off 10 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 54 times, then dec 1 st at armhole end(s) of every row twice.
5. Total 316 rows with 58 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 288 rows total, with 88 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 32 sts to WY. 28 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 11 times, until 11 sts remain.
6. Work 17 rows even at neckline, continuing shaping at armhole. Total 316 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 84 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row once, then every 8th row 21 times to 128 sts (175 rows total).
4. Work even to total 182 rows. COR.
5. Shape cap. Cast off 10 sts at beg of next two rows (108 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 37 times. Total 294 rows. COR. Cast off remaining 10 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 150 needles to HP. With wrong side of work facing, rehang 54 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 8 sts from left sleeve, 24 sts from left front neck edge, 32 sts from front neck holder, 24 sts from right front neck edge, and 8 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 30 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Man 48

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 52.3		Front Neck Depth:		Sleeve Length: 19.8	Hem Length: 2.3
Armhole: 21.8	Front Neck Width:	2.6		Collar Length: 2.5	
Top Neck Opening:	4.5	Hem Width:		Body Length:	Hem Length:
7.5		52.3 Sleeve		31.9	2.7
	Sleeve Top: 17.3	Bottom: 11.3			

BACK:

1. Cast on 198 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 206 rows. COR.
3. Armhole shaping. Cast off 10 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 55 times, then dec 1 st at armhole end(s) of every row 4 times.
5. Total 322 rows with 60 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 294 rows total, with 92 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 34 sts to WY. 29 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 11 times, until 12 sts remain.
6. Work 17 rows even at neckline, continuing shaping at armhole. Total 322 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 86 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row 7 times, then every 8th row 16 times to 132 sts (177 rows total).
4. Work even to total 184 rows. COR.
5. Shape cap. Cast off 10 sts at beg of next two rows (112 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 39 times. Total 300 rows. COR. Cast off remaining 10 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 154 needles to HP. With wrong side of work facing, rehang 56 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 8 sts from left sleeve, 24 sts from left front neck edge, 34 sts from front neck holder, 24 sts from right front neck edge, and 8 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 30 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Man 50

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 54.4		Front Neck Depth:		Hem Length: 2.3
Armhole: 22.4	Front Neck Width:	2.7	Sleeve Length: 20.0	Collar Length: 2.5
Top Neck Opening:	4.6	Hem Width:	Body Length:	Hem Length:
7.7		54.4 Sleeve	32.4	2.7
	Sleeve Top: 17.9	Bottom: 11.6		

Note: Read ALL these instructions thoroughly BEFORE starting to knit. There may be sections where there are two shapings to work at the same time (such as necklines or waist shaping). The pattern may call for more needles than you have on your machine.

NOTE: At most, 206 needles are required to make this garment.

BACK:

1. Cast on 206 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 210 rows. COR.
3. Armhole shaping. Cast off 11 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 55 times, then dec 1 st at armhole end(s) of every row 6 times.
5. Total 328 rows with 62 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 298 rows total, with 98 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 34 sts to WY. 32 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 12 times, until 13 sts remain.
6. Work 18 rows even at neckline, continuing shaping at armhole. Total 328 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 90 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row 5 times, then every 8th row 18 times to 136 sts (179 rows total).
4. Work even to total 186 rows. COR.
5. Shape cap. Cast off 11 sts at beg of next two rows (114 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 40 times. Total 304 rows. COR. Cast off remaining 10 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 160 needles to HP. With wrong side of work facing, rehang 58 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 8 sts from left sleeve, 26 sts from left front neck edge, 34 sts from front neck holder, 26 sts from right front neck edge, and 8 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 30 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Size: Standard Man 52

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 56.5		Front Neck Depth:			Hem Length: 2.3
Armhole: 22.9	Front Neck Width:	2.8	Sleeve Length: 20.3	Collar Length: 2.5	
Top Neck Opening:	4.7	Hem Width:	Body Length:	Hem Length:	
7.9		56.5 Sleeve	33.0	2.7	
	Sleeve Top: 18.5	Bottom: 11.9			

NOTE: At most, 214 needles are required to make this garment.

BACK:

1. Cast on 214 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 212 rows. COR.
3. Armhole shaping. Cast off 11 sts at beginning of next 2 rows. COR.
4. Raglan shaping. Dec 1 st at armhole end(s) of every 2nd row 56 times, then dec 1 st at armhole end(s) of every row 8 times.
5. Total 334 rows with 64 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 304 rows total, with 102 sts remaining. Then shape neckline as follows, continuing raglan shaping AT THE SAME TIME.
4. Shape neck. COR. Thread center 36 sts to WY. 33 sts each side.
5. Right neck. LH needles in HP. Continue armhole shaping. Dec 1 st at neck edge every row 12 times, until 14 sts remain.
6. Work 18 rows even at neckline, continuing shaping at armhole. Total 334 rows. Cast off remaining 2 sts.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 92 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row 9 times, then every 8th row 15 times to 140 sts (183 rows total).
4. Work even to total 190 rows. COR.
5. Shape cap. Cast off 11 sts at beg of next two rows (118 sts rem). Dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 42 times. Total 312 rows. COR. Cast off remaining 10 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along raglan armhole seams.

HIGH ROUND FRONT NECK DOUBLE BAND COLLAR:

1. Bring out 164 needles to HP. With wrong side of work facing, rehang 60 sts from back neck holder (extra sts from holder should be incorporated into shoulder seams or doubled), 8 sts from left sleeve, 26 sts from left front neck edge, 36 sts from front neck holder, 26 sts from right front neck edge, and 8 sts from right sleeve. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 30 rows. Convert to 1x1 rib. Cast off loosely.
3. Finishing. Sew remaining shoulder seam. Fold collar band to the inside, and stitch in place to the neckline.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.